

AMENDMENT NO. 1 APRIL 2011
TO
IS 3989 : 2009 CENTRIFUGALLY CAST (SPUN) IRON
SPIGOT AND SOCKET SOIL, WASTE, VENTILATING
AND RAINWATER PIPES, FITTINGS AND
ACCESSORIES — SPECIFICATION

(Third Revision)

(Page 2, clause 8.1, Table on tolerances, row 2, col 4) — Substitute '+ 3.5'
for '± 3.5'

(Page 2, clause 8.1, Table on tolerances, row 3, col 4) — Substitute '+ 4.0'
for '± 4.0'

(Page 2, clause 8.1, Table on tolerances for dimension DE, col 2, 3 and
4) — Add the following new row:

'200	±4.0	+4.0'
		-0

(MTD 6)